

Calculation of Motor Power Dissipation for Different Motion Profiles

Symbols:

X = Distance to travel in meter

T_1 = Acceleration time in second

T_2 = Coasting time in second

T_3 = Deceleration time in second

T_4 = Stop time in second

$T = T_1 + T_2 + T_3$ = Time to move

$$\text{Duty Cycle} = \frac{T}{T + T_4}$$

V_{Peak} = Peak velocity in meter / second

a_1 = Acceleration in meter / second²

a_3 = Deceleration in meter / second²

F_1 = Force during acceleration in Newton

F_2 = Force during coasting

F_3 = Force during deceleration in Newton

F_4 = Force during stop time

F_{rms} = The Root Mean Square (RMS) of the force

m = Total moving mass, mass of the motor + all other masses attached to it in Kg

I_{rms} = The Root Mean Square (RMS) of current in Amp

K_f = Force constant in Newton / Amp

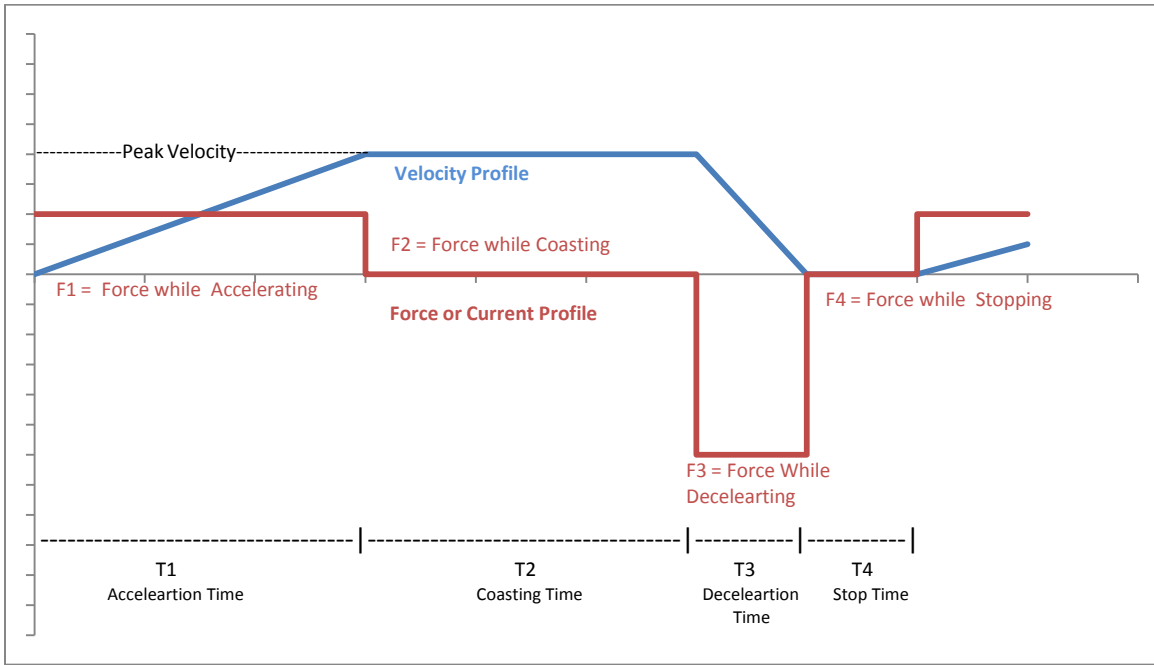
K_e = BEMF constant in Volts / meter / second

R = Resistance of the motor in Ohm

f = Frequency in Hz

P = Power dissipation in Watt

Trapezoidal Velocity Profile



$$X = 0.5 V_{peak} (T_1 + 2T_2 + T_3)$$

$$V_{peak} = \frac{2x}{(T_1 + 2T_2 + T_3)}$$

$$a_1 = \frac{V_{peak}}{T_1} = \frac{2x}{T_1((T_1 + 2T_2) + T_3)}$$

$$a_3 = \frac{V_{peak}}{T_3} = \frac{2x}{(T_3((T_1 + 2T_2) + T_3))}$$

$$F_1 = a_1 m = \frac{2x m}{(T_1 + 2T_2 + T_3) (T_1)}$$

F_2 = Friction force

$$F_3 = a_3 m = \frac{2x m}{(T_3(T_3 + 2T_2) + T_3)}$$

$$F_{rms} = \sqrt{\frac{F_1^2 T_1 + F_2^2 T_2 + F_3^2 T_3 + F_4^2 T_4}{T_1 + T_2 + T_3 + T_4}}$$

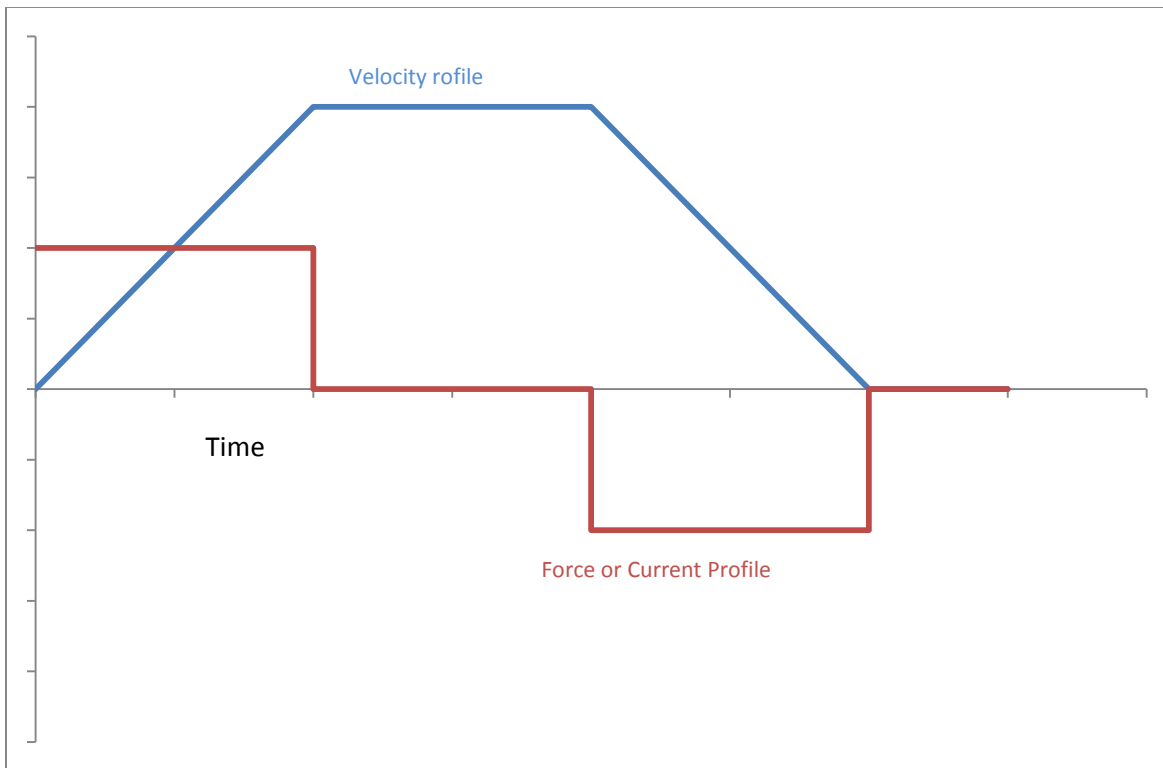
$$I_{rms} = \frac{F_{rms}}{K_f}$$

$$P = R I_{rms}^2$$

F_{rms} Should be equal or less than the CONTINUOUS FORCE of the motor.

P should be equal or less than the MAX CONTINUOUS POWER of the motor.

Trapezoidal Velocity Profile with Minimum Power Dissipation



$$\text{If } F_2 = F_4 = 0 \text{ and } T_1 = T_2 = T_3 = \frac{T}{3}$$

$$\text{Then } a_1 = a_3 = a = \frac{(4.5 X)}{T^2}$$

$$F_{rms} = 3.67 m \left(\frac{X}{T^2} \right) \sqrt{\text{Duty Cycle}}$$

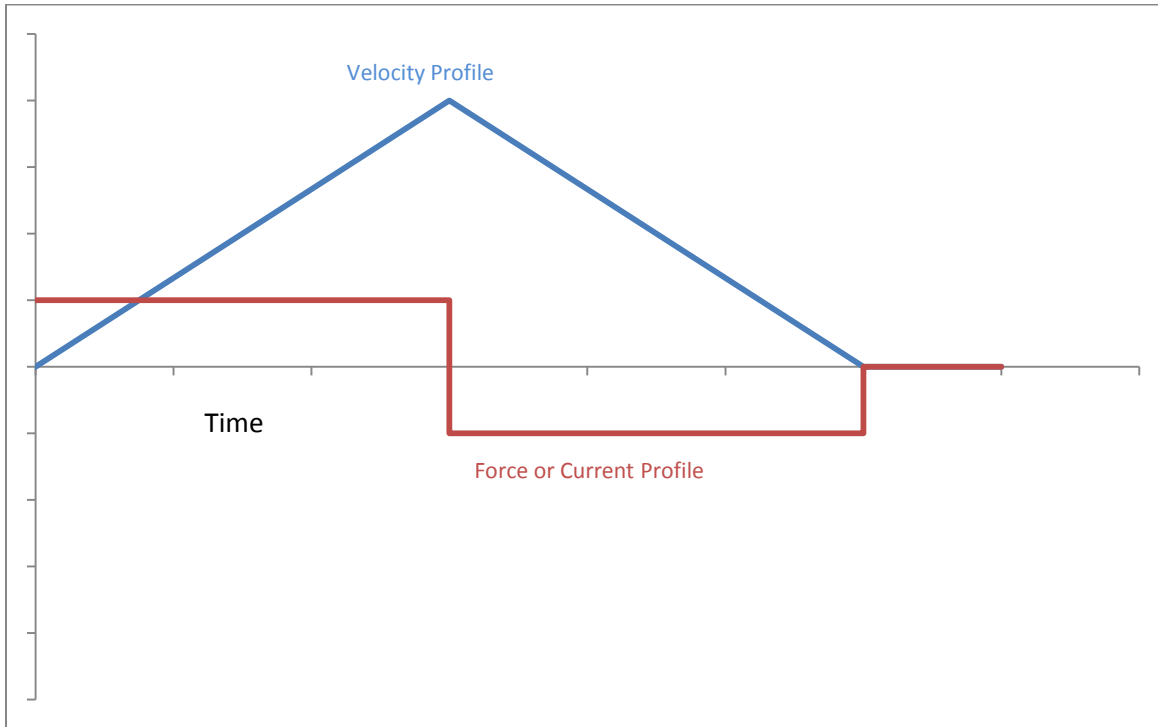
$$I_{rms} = \frac{3.67 m \left(\frac{X}{T^2} \right)}{K_f} \sqrt{\text{Duty Cycle}}$$

$$V_{peak} = \frac{1.5 X}{T}$$

$$P = R I_{rms}^2$$

Triangular Velocity Profile with Fastest Move Time

If $F_2 = F_4 = 0$ and $T_2 = 0$



$$\text{Then } a_1 = a_3 = a = \frac{4X}{T^2}$$

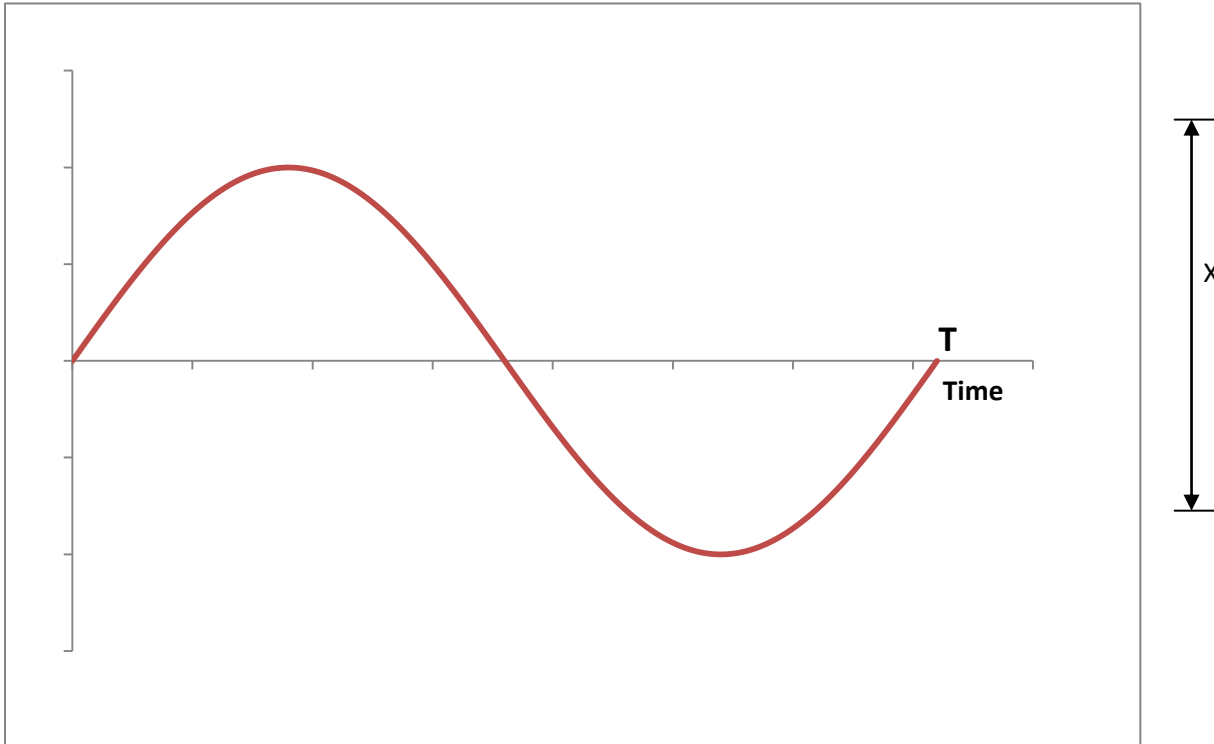
$$F_{rms} = 4 m \left(\frac{X}{T^2} \right) \sqrt{\text{Duty Cycle}}$$

$$I_{rms} = \frac{4 m \left(\frac{X}{T^2} \right)}{K_f} \sqrt{\text{Duty Cycle}}$$

$$V_{peak} = \frac{2X}{T}$$

$$P = R I_{rms}^2$$

Sinusoidal Profile



$$x(t) = \frac{X}{2} \sin(\omega t) \quad \text{Position Equation}$$

$$v(t) = \frac{X}{2} \omega \cos(\omega t) \quad \text{Velocity Equation}$$

$$a(t) = -\frac{X}{2} \omega^2 \sin(\omega t) \quad \text{Acceleration Equation}$$

$$a_{peak} = +\frac{X}{2} \omega^2$$

$$a_{rms} = \frac{\sqrt{2}}{2} \frac{X}{2} 4\pi^2 f^2$$

$$a_{rms} = 13.956 X f^2$$

$$F_{rms} = 13.956 m X f^2 = \frac{13.956 m X}{T^2}$$

$$I_{rms} = \frac{13.956 m X}{K_f T^2}$$

$$Velocity_{peak} = \frac{\pi X}{T}$$

$$P = R I_{rms}^2$$